

Safety Data Sheet(SDS)

According to Regulation (EU) No. 2020/878

Version : 3-1

Revision date : 01-06-2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product identifier : HDPE SF2600

Other means of identification : No data

1.2. Relevant identified uses of the substance or mixture and uses advised against

○ Relevant identified uses

1.Raw materials and intermediates

○ Uses advised against

Use for recommended use only

Do not use it for weapons manufacturing and related purposes.

1.3. Details of the supplier of the safety data sheet

○ Seller

Company name : Lotte Daesan Petrochem Corporation

Address : 82 Dokgot 1-ro, Daesan-eup, Seosan-si, Chungcheongnam-do

Telephone number : +82-41-689-5114

Fax number : +82-41-689-5985

Email : www.ldpc.co.kr (contact)

1.4. Emergency telephone number

Emergency phone number : (Control Room) +82-41-689-5119

Opening hours : 08:30~17:30 (GMT+9)

Other comments(e.g. language(s) of the phone service) : English

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

- Specific target organ toxicity single exposure Category 3(Respiratory tract irritation)

2.2. Label elements

Hazard pictograms



Signal word

- WARNING

Hazard statements

H335 May cause respiratory irritation

Precautionary statements

- Prevention

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P271 Use only outdoors or in a wellventilated area.

- Response

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P312 Call a POISON CENTER/ doctor/.../if you feel unwell.

- Storage

P403+P233 Store in a wellventilated place. Keep container tightly closed.

P405 Store locked up.

- Disposal

P501 Discard the contents/containers in accordance with the laws and laws related to waste.

2.3. Other hazards

- No data available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Substance name	1) CAS No 2) EC No	Classification	1) Index number 2) SCL 3) M-Factor 4) ATE	Content(wt%)
Polyethylene	1) 9002-88-4 2) -		1) - 2) - 3) - 4) Acute toxicity(Inhalation:Dust/mist) : 75.5mg/L	>=95 ~ <=100

SECTION 4: First aid measures

4.1. Description of first aid measures

○ 4.1.1 Following eye contact

- Seek immediate medical assistance.

- In case of contact with substance, immediately flush skin or eyes with running water for at least 20 minutes.

○ 4.1.2 Following skin contact

- For minor skin contact, avoid spreading material on unaffected skin.
 - In case of contact with substance, immediately flush skin or eyes with running water for at least 20 minutes.
 - Seek immediate medical assistance.
 - Remove and isolate contaminated clothing and shoes.
- 4.1.3 Following inhalation
 - Administer oxygen if breathing is difficult.
 - Give artificial respiration if victim is not breathing.
 - Keep victim warm and quiet.
 - If exposed to excessive levels of dusts or fumes, remove to fresh air and get medical attention if cough or other symptoms develop.
 - Move to fresh air.
 - 4.1.4 Following ingestion
 - Seek immediate medical assistance.
- 4.2 Most important symptoms and effects, both acute and delayed
- No data available
- 4.3 Indication of any immediate medical attention and special treatment needed
- Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media
 - Use alcohol foam, carbon dioxide, or water spray when fighting fires involving this material.
 - Direct water.
 - CO₂.
 - Dry chemical.
 - Use dry sand or earth to smother fire.
 - Water spray.
- Unsuitable extinguishing media
 - Do not use a solid water stream as it may scatter and spread fire.

5.2 Special hazards arising from the substance or mixture(Hazardous combustion products)

- Containers may explode when heated.
- Non-combustible, substance itself does not burn but may decompose upon heating to produce corrosive and/or toxic fumes.
- Some may burn but none ignite readily.

5.3 Advice for firefighters

- Dike fire-control water for later disposal; do not scatter the material.
- Evacuate area and fight fire from a safe distance.
- Fire involving Tanks: ALWAYS stay away from tanks engulfed in fire.
- Fire involving Tanks: Cool containers with flooding quantities of water until well after fire is out.
- Fire involving Tanks: Fight fire from maximum distance or use unmanned hose holders or monitor nozzles.
- Fire involving Tanks: For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible, withdraw from area and let fire burn.
- Fire involving Tanks: Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank.

- Move containers from fire area if you can do it without risk.
- Substance may be transported in a molten form.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

- Protective equipment
 - The wearing of suitable protective equipment to prevent any contamination of skin, eyes and personal clothing.
- Emergency procedures
 - Removal of ignition sources, provision of sufficient ventilation.

6.1.2 For emergency responders

- Wear protective equipment and keep unprotected persons away.
- Avoid dust formation.

6.2 Environmental precautions

- Prevent entry into waterways, sewers, basements or confined areas.

6.3. Methods and material for containment and cleaning up

6.3.1 For containment

- Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.

6.3.2 For cleaning up

- Clear spills immediately.
- Don't use a brush or compressed air for cleaning surfaces or clothing.

6.3.3 Other information

- Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container.
- Absorb the liquid and scrub the area with detergent and water.

6.4 Reference to other sections

- Section 8 (protective equipment), section 13 (disposal instructions)

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Avoid breathing vapors from heated material.
- Do not enter storage area unless adequately ventilated.
- Follow all MSDS/label precautions even after container is emptied because they may retain product residues.
- Handling refer to engineering control/personal protection section.
- Loosen closure cautiously before opening.
- Please note that materials and conditions to be avoided.
- Use care in handling/storage.
- Use only in a well-ventilated area.

7.2 Conditions for safe storage, including any incompatibilities

- Empty drums should be completely drained, properly bunged, and promptly returned to a drum reconditioner, or properly disposed of.

7.3 Specific end uses

- See section 1 for recommended use.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

- Contains no substances with occupational exposure limit values.

8.2. Exposure controls

8.2.1 Appropriate engineering controls

- If user operations generate dust, fume, or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.

8.2.2. Individual protection measures, such as personal protective equipment

- Eye/face protection
 - If the work environment or activity involves dusty conditions, mists or aerosols, wear the appropriate goggles.
- Skin protection
 - (i) Hand protection
 - Wear chemical safety gloves.
 - (ii) Other
 - No data available
- Respiratory protection
 - If you have a direct contact or exposed to the material, wear the appropriate form of respiratory protection certified.
- Thermal hazards
 - Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

8.2.3 Environmental exposure controls

- Ensure not to cause environmental pollution by discharging into rivers or other waterways.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Property name	Values	Source
Physical state	Solid	
Colour	White	
Odour	Odorless	
Melting point/freezing point	녹는점/범위 85 - 140 °C	
Initial boiling point and boiling range(°C)	Not applicable	
Flammability(solid, gas)	No data available	
Upper/lower flammability or explosive limits	No data available	
Flash point(°C)	> 221 °C	
Auto ignition temperature	> 300 °C	

Decomposition temperature	No data available	
pH	Not applicable	
Kinematic viscosity(mm ² /s, 40°C)	No data available	
Solubility	Insolubility	
Partition coefficient(n-octanol/water)	Not applicable	
Vapour pressure	Not applicable	
Density/Relative density	No data available	
Relative Vapour density	Not applicable	
Particle characteristics	No data available	
Specific gravity	0.91 - 0.97	

9.2. Other information

9.2.1. Information with regard to physical hazard classes

- No data available

9.2.2. Other safety characteristics

- No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

- Containers may explode when heated.
- Fire may produce irritating, corrosive and/or toxic gases.
- Non-combustible, substance itself does not burn but may decompose upon heating to produce corrosive and/or toxic fumes.
- Some may burn but none ignite readily.

10.2 Chemical stability

- Containers may explode when heated.
- Fire may produce irritating, corrosive and/or toxic gases.
- Non-combustible, substance itself does not burn but may decompose upon heating to produce corrosive and/or toxic fumes.
- Some may burn but none ignite readily.

10.3 Possibility of hazardous reactions

- Containers may explode when heated.
- Fire may produce irritating, corrosive and/or toxic gases.
- Non-combustible, substance itself does not burn but may decompose upon heating to produce corrosive and/or toxic fumes.
- Some may burn but none ignite readily.

10.4 Conditions to avoid

- Ignition source(heat, spark, flame, etc.).

10.5 Incompatible materials

- Combustibles, reducing material.

10.6 Hazardous decomposition products

- Corrosive/toxic fume.
- Irritating, corrosive and/or toxic gas.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

- Acute toxicity
 - Acute toxicity(Oral) LD50 (Rat) : > 8,000 mg/kg
 - Polyethylene
 - : LD50> 8000 mg / kg experimental species: Rat
 - Acute toxicity(Dermal) PRODUCT : Not classified
 - No data available
 - Acute toxicity(Inhalation:Gases) PRODUCT : Not classified
 - No data available
 - Acute toxicity(Inhalation:Vapours) PRODUCT : Not classified
 - No data available
 - Acute toxicity(Inhalation:Dust/mist) PRODUCT : Not classified
 - Polyethylene
 - : LC50 75.5 mg / l 30 min experimental species: Rat
- Skin corrosion/irritation PRODUCT : Not classified
 - No data available
- Serious eye damage/eye irritation PRODUCT : Not classified
 - No data available
- Respiratory sensitization PRODUCT : Not classified
 - No data available
- Skin sensitization PRODUCT : Not classified
 - No data available
- Carcinogenicity PRODUCT : Not classified
 - Polyethylene
 - : 3 (IARC)
- Germ cell mutagenicity PRODUCT : Not classified
 - No data available
- Reproductive toxicity PRODUCT : Not classified
 - No data available
- Specific target organ toxicity single exposure PRODUCT : Category 3(Respiratory tract irritation)
 - Polyethylene
 - : If breathing dust causes inflammation of the lungs in laboratory animals (rats).
- Specific target organ toxicity repeated exposure PRODUCT : Not classified
 - No data available
- Aspiration hazard PRODUCT : Not classified

- No data available

11.2. Information on other hazards

11.2.1 Endocrine disrupting properties PRODUCT : Not classified

- Polyethylene

According to Regulation(EU) 2017/2100 and 2018/605, the substance not affects to endocrine system.

11.2.2 Other information PRODUCT : Not classified

- Polyethylene

No other hazards have been identified

SECTION 12: Ecological information

12.1. Toxicity

- Fish

No data available

- Crustaceans

No data available

- Aquatic algae

No data available

12.2. Persistence and degradability

- Degradability

No data available

- Biodegradation

No data available

12.3. Bioaccumulative potential

- n-octanol water partition coefficient

No data available

- Bioconcentration factor(BCF)

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Not applicable

12.6 Endocrine disrupting properties

- Polyethylene

: According to Regulation(EU) 2017/2100 and 2018/605, the substance not affects to endocrine system.

12.7 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

13.1.1 Product / Packaging disposal

- Empty containers should be taken to an approved waste handling site for recycling or disposal.
- o Waste codes / waste designations according to LoW
 - No data available

13.1.2 Waste treatment-relevant information

- Disposal according to local regulations.

13.1.3 Sewage disposal-relevant information

- Disposal according to local regulations and avoid release to the environment.

13.1.4 Other disposal recommendations

- No data available

SECTION 14: Transport information

14.1. UN number or ID number : Not applicable

14.2. UN proper shipping name : Not applicable

14.3. Transport hazard class(es) : Not applicable

14.4. Packing group : Not applicable

14.5. Environmental hazards : No

14.6. Special precautions for user :

Emergency measures in case of fire : Not applicable

Emergency measures in the effluent : Not applicable

14.7. Maritime transport in bulk according to IMO instruments :

Not applicable

- ADR

· Tunnel restriction code : Not applicable

- IMDG

· Marine pollutant : No

- Air transport(IATA)

· UN No. : Not applicable

· Proper shipping name : Not applicable

· Class or division : Not applicable

· Packing group : Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU regulations

- EU - REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances
 - Not applicable
- EU - REACH (1907/2006) - Annex XIV - Substances Subject to Authorization
 - Not applicable

15.1.2. Other EU regulations

- EU - Persistent Organic Pollutants (POPs) (2019/1021) - Annex III - Substances Subject to Release Reduction Provisions
 - Not applicable
- EU - Persistent Organic Pollutants (POPs) (2019/1021) - Annex I - Substances Subject to Prohibitions
 - Not applicable
- EU - Persistent Organic Pollutants (POPs) (2019/1021) - Annex IV - Waste Management - Concentration Limits
 - Not applicable
- EU - Persistent Organic Pollutants (POPs) (2019/1021) - Annex V - Waste Management - Maximum Concentration Limits
 - Not applicable
- EU - Paints, Varnishes, Vehicle Refinishing Products (2004/42/CE) - Annex II A - WB Phase 1 - VOCs
 - Not applicable
- EU - Paints, Varnishes, Vehicle Refinishing Products (2004/42/CE) - Annex II A - WB Phase 2 - VOCs
 - Not applicable
- EU - Paints, Varnishes, Vehicle Refinishing Products (2004/42/CE) - Annex II B - Vehicles - VOCs
 - Not applicable
- EU - Paints, Varnishes, Vehicle Refinishing Products (2004/42/CE) - Annex II A - SB Phase 1 - VOCs
 - Not applicable
- EU - Paints, Varnishes, Vehicle Refinishing Products (2004/42/CE) - Annex II A - SB Phase 2 - VOCs
 - Not applicable
- EU - Seveso III Directive (2012/18/EU) - Qualifying Quantities of Dangerous Substances - Lower-Tier Requirements
 - Not applicable
- EU - Seveso III Directive (2012/18/EU) - Qualifying Quantities of Dangerous Substances - Higher-Tier Requirements
 - Not applicable
- EU - Export and Import Restrictions (649/2012) - Chemicals Subject to Export Notification Procedure
 - Not applicable

- EU - Export and Import Restrictions (649/2012) - Chemicals and Articles Subject to Export Ban
 - Not applicable
- EU - Export and Import Restrictions (649/2012) - Chemicals Subject to the PIC Procedure under the Rotterdam Convention
 - Not applicable
- EU - Export and Import Restrictions (649/2012) - Chemicals Qualifying for PIC Notification
 - Not applicable

15.2. Chemical safety assessment

- A Chemical Safety Assessment has been carried out.

SECTION 16: Other information

16.1. Key literature references and sources for data

NCIS, KOSHA, Montreal Protocol, ECHA, OECD SIDS, EU IUCLID, HSDB(PubChem), NITE, NTP, ACGIH, IARC, NIOSH, ChemIDplus, EPA, EPI Suite, INCHEM

16.2. Issuing date : 26-12-2022

16.3. Indication of changes

- Revision number : 3-1
- Revision date : 01-06-2026

16.4. Abbreviations and acronyms

ACGIH : American Conference of Governmental Industrial Hygienists
 ADR : Agreement Concerning the International Carriage of Dangerous Goods by Road
 ATE : The Acute Toxicity Estimate
 ECHA : European Chemicals Agency
 EPA : United States Environmental Protection Agency
 EPI Suite : The Estimation Programs Interface for Windows
 EU IUCLID : International Uniform Chemical Information Database
 HSDB : Hazardous Substances Data Bank
 IARC : International Agency for Research on Cancer
 IATA : International Air Transport Association
 IMDG : International Maritime Dangerous Goods Codes
 INCHEM : Internationally Peer Reviewed Chemical Safety Information
 M-Factor : The Multiplication Factor
 NIOSH : National Institute of Occupational Safety and Health
 NITE : National Institute of Technology and Evaluation(JAPAN)
 NTP : National Toxicology Program
 SCL : Specific Concentration Limit
 OECD SIDS : Organization for Economic Co-operation and Development Screening Information Dataset

For explanation of abbreviations see section 16.

- This substance/mixture contain(s) only ingredients which have been registered, or are exempt from registration, according to Regulation (EC) No. 1907/2006 (REACH).

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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